



Series GSM/GSX													
		GSM20		GSX20		GSM40		GSX40		GSX50		GSX60	
Service-Package 1* obligatory	Service												
	Check Actuator + Maintenance Spindle - simple functional test - cleaning and checking of spindle for technical faults - relubrication of spindle, A-bearings, main rod	225,00 €		250,00 €		275,00 €		300,00 €		350,00 €			
	Maintenance** of all components, analysis incl. cost estimate - function test on the servocontroller - mechanical tear-down + cleaning of all components - analysis of all functional assemblies (without cause analysis) - cost estimate	375,00 €		475,00 €		575,00 €		675,00 €		775,00 €			
Service-Package 3 optional	Full Diagnostic Evaluation* (Maintenance** of all components, analysis incl. cost estimate + report) - function test on the servocontroller - mechanical tear-down + cleaning of all components - analysis of all functional assemblies incl. error- and root cause analysis (detailed report+ photos) - cost estimate	500,00 €		600,00 €		700,00 €		800,00 €		900,00 €			

Additional Service													
		GSM20		GSX20		GSM40		GSX40		GSX50		GSX60	
Replacement	Full Refurbishment												
	Replacement of a main component Replacement of all wear parts and either roller screw assembly or main rod and case assembly	1.600,00 €		2.200,00 €		2.400,00 €		3.000,00 €		3.200,00 €		3.800,00 €	
	Replacement Actuator	upon request		upon request		upon request		upon request		upon request		upon request	
Disposal	Scrap fee Disposal of Actuator by Repair Center	65,00 €		65,00 €		65,00 €				100,00 €			

*Service-Package 1: obligatory minimum service level

**We recommend to carry out a regular maintenance for maximum performance and lifespan of products.

Maintenance wear parts are: shaft seals, bushings, B-bearings, seals, o-rings, lubrication

We provide 6 months warranty on exchanged parts.

--- URGENT REPAIRS ON REQUEST AGAINST ADDITIONAL CHARGE ---