

<b>Series</b> <b>GSM/GSX</b>	 GSM/GSM	 Factory Authorized European Service and Warranty Center in Germany
---------------------------------	---	---

	Service	GSM20	GSX20	GSM30	GSX30	GSM40	GSX40	GSX50	GSX60
Service-Package 1* obligatory	<b>Check Actuator + Maintenance Spindle</b> - simple functional test - cleaning and checking of spindle for technical faults - relubrication of spindle, A-bearings, main rod	225,00 €		250,00 €		275,00 €		300,00 €	350,00 €
Service-Package 2 optional	<b>Maintenance** of all components, analysis incl. cost estimate</b> - function test on the servocontroller - mechanical tear-down + cleaning of all components - analysis of all components (without cause analysis) - cost estimate	375,00 €		475,00 €		575,00 €		675,00 €	upon request
Service-Package 3 optional	<b>Full Diagnostic Evaluation* (Maintenance** of all components, analysis incl. cost estimate + report)</b> - function test on the servocontroller - mechanical tear-down + cleaning of all components - analysis of all components incl. error- and root cause analysis (detailed report + photos) - cost estimate	500,00 €		600,00 €		700,00 €		800,00 €	upon request

Additional Service									
	Full Refurbishment	GSM20	GSX20	GSM30	GSX30	GSM40	GSX40	GSX50	GSX60
Replacement	<b>Replacement of a main component</b> Replacement of all wear parts and either roller screw assembly or main rod and case assembly	1.600,00 €	2.200,00 €	2.400,00 €	3.000,00 €	3.200,00 €	3.800,00 €	5.500,00 €	8.500,00 €
Disposal	<b>Scrap fee</b> Disposal of Actuator by Repair Center	65,00 €		65,00 €		65,00 €		100,00 €	
	<b>Replacement Actuator</b>	upon request		upon request		upon request		upon request	upon request

\*Service-Package 1: obligatory minimum service level

\*\*We recommend to carry out a regular maintenance for maximum performance and lifespan of products.  
 Maintenance wear parts are: shaft seals, bushings, B-bearings, seals, O-Rings, lubrication

--- URGENT REPAIRS ON REQUEST AGAINST ADDITIONAL CHARGE ---